



Monument XOX
119 1/2" x 71 1/2"
Clad Triple Sliding Operating Window
Aluminum Nail Fin Installation / Non-Impact

CCL Listing# 436-H-666.13

Intertek/ATI TEST REPORT #: E2239.01-602-44

Monument XOX Clad Sliding Operating Window
Aluminum Nail Fin Installation / WDMA Instructions / Non-Impact

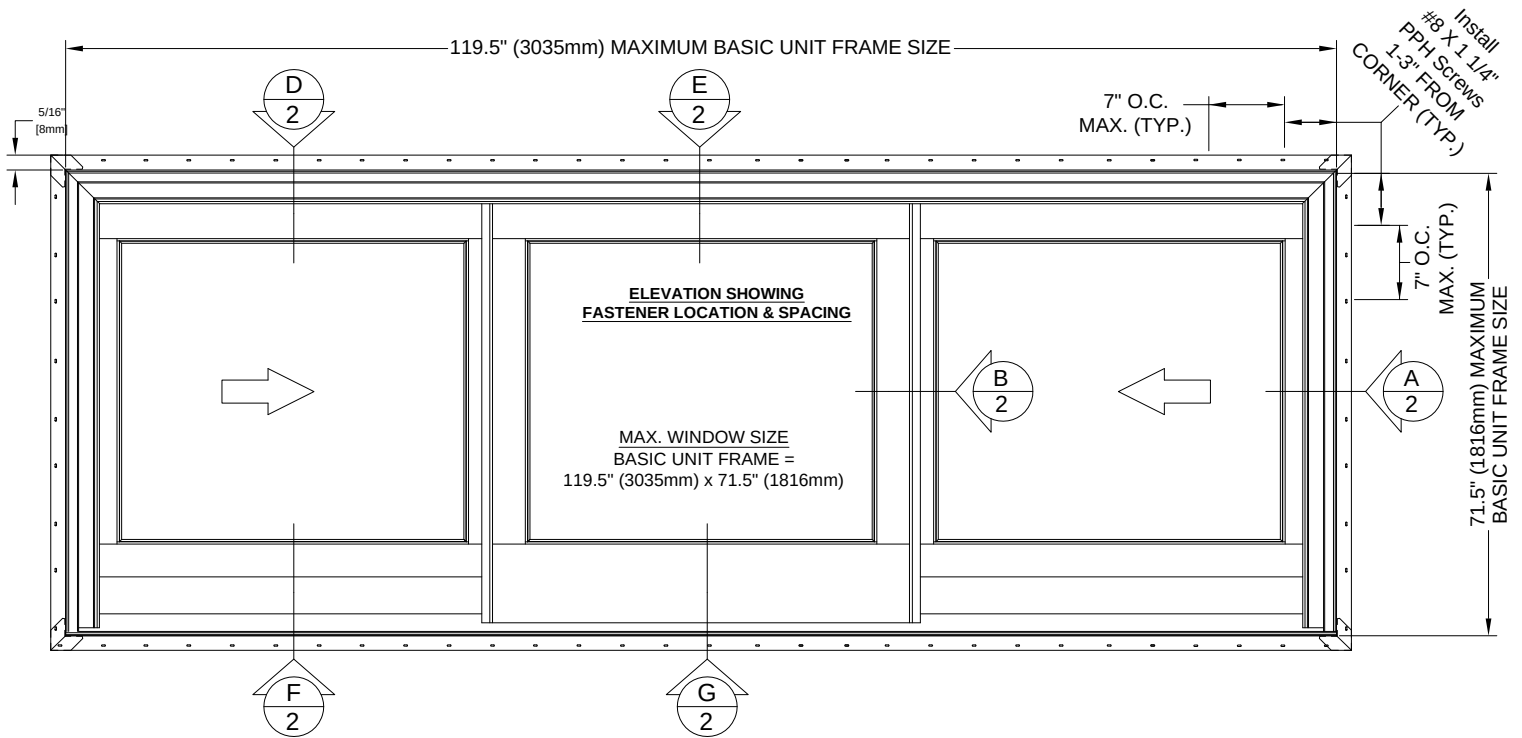
SHEET: 1 OF 2

CERTIFICATION DATE: 11/03/2014 THRU 11/03/2024

DRAWN BY: H.W.D

TEST REPORT SUMMARY:

- SINGLE UNIT, MAXIMUM BASIC UNIT FRAME SIZE:
119 1/2" (3035mm) x 71 1/2" (1816mm)
- OVERALL DESIGN PRESSURE: +40/-40 psf
- STRUCTURAL TEST PRESSURE: +60.15/-60.15 psf
- RATING: LC-PG40



- Check rough opening for proper size, plumb, level and square.
- Make all necessary adjustments to ensure rough opening is plumb, level & square.
- Sill must be flat, level and capable of supporting the weight of the unit.
- Opening should allow a maximum of 1/4" shim space at head, sill and jambs.
- Wood buck, framing, fasteners, sealant and all wall system materials are provided by others

INSTALLATION NOTES:

1. USE 2" x _ WOOD BUCK.
2. 1/4" MAXIMUM SHIM SPACE AT HEAD, SILL, JAMB
- PLACE WOOD SHIMS EVERY 6-10" AS NEEDED AND BEHIND EACH SCREW LOCATION.
3. APPLY A CONTINUOUS BEAD OF SEALANT BETWEEN THE ALUMINUM NAIL FIN AND THE BUCK AT THE HEAD, SILL AND SIDE JAMBS
4. INSTALL #8 X 1-1/4" PPH SCREWS SPACED APPROXIMATELY 1-3" FROM EACH CORNER AND 5" ON CENTER THEREAFTER INTO THE FRAMING MATERIAL. SILICONE SEAL OVER SCREW HEADS. 3/8" MINIMUM EDGE DISTANCE.
5. 1 1/8" MINIMUM FASTENER EMBEDMENT INTO FRAMING MATERIAL.
6. MAXIMUM BASIC UNIT FRAME WINDOW SIZE: 119.25" (3029mm) x 59.375" (1508mm)
7. THIS INFORMATION APPLIES TO XOX SLIDER (3 SASH, 2 OPERATING)

NAIL FIN ANCHOR REQUIREMENTS TABLE			
THROUGH ALUMINUM STRUCTURAL NAIL FIN WITH SCREWS			
OPENING TYPE (SUBSTRATE)	JAMB TO OPENING FASTENER TYPE, FASTENER SPACING	MINIMUM EMBED	MINIMUM EDGE DIST.
2X_ WOOD FRAME OR BUCK	#8 X 1-1/4" PPH SCREWS SPACED 1-4" FROM EACH CORNER & 8" ON CENTER THEREAFTER.	1 1/8"	1/2"
ANCHORS MUST BE INTO A MIN. 2X_ WOOD MEMBER. IF SPACE BETWEEN WALL FRAME & WINDOW FRAME IS GREATER THAN THAT REQUIRED FOR A 2X_ WOOD MEMBER AND A SPACE EXISTS, THE SPACE MUST BE FILLED WITH A WOOD MEMBER OF EQUAL DEPTH TO THE WINDOW FRAME MEMBER OR BUCK AND OF LENGTH = MIN. 20". THE FRAME ANCHOR MUST THEN BE RUN THROUGH THE FRAME & WOOD SHIM AND INTO THE OPENING.			

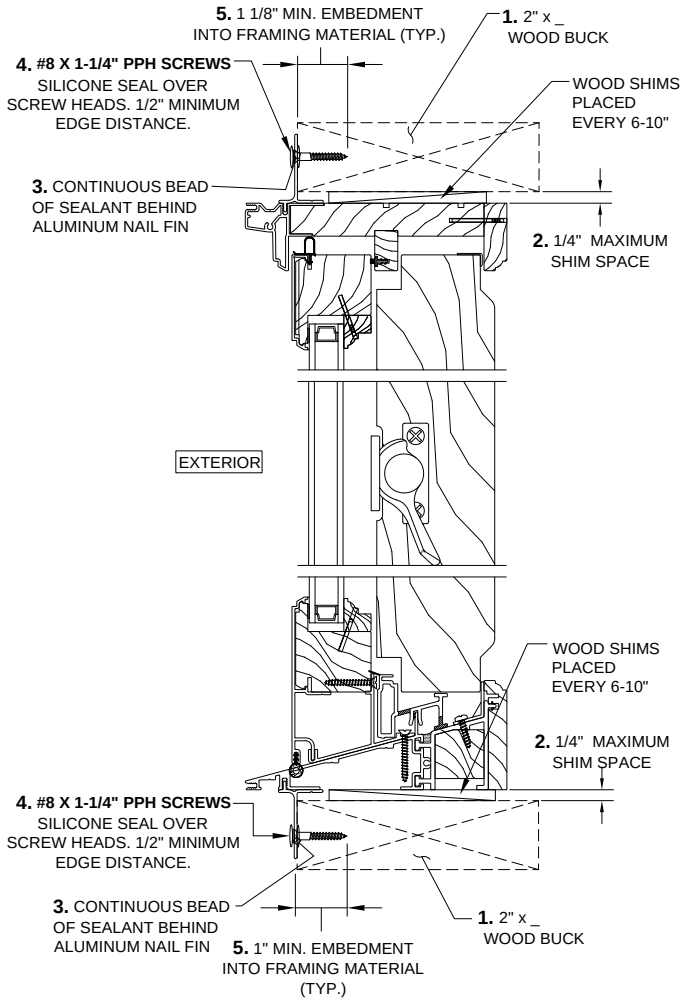
Installation requirements may vary in particular locations and in other types of construction. Proper installation is essential, and Hurd Acquisition, Inc., recommends consultation with an AAMA Certified Installer, or other qualified, registered building professional before installation of any Hurd product. Proper installation of Hurd products is the responsibility of the installer. Hurd is not responsible for proper installation. Hurd is not responsible for the design of, conditions in, or performance of building construction beyond the perimeters of the Hurd units. Hurd is not responsible for proper integration of the Hurd units with the weather-repellent systems of the building.

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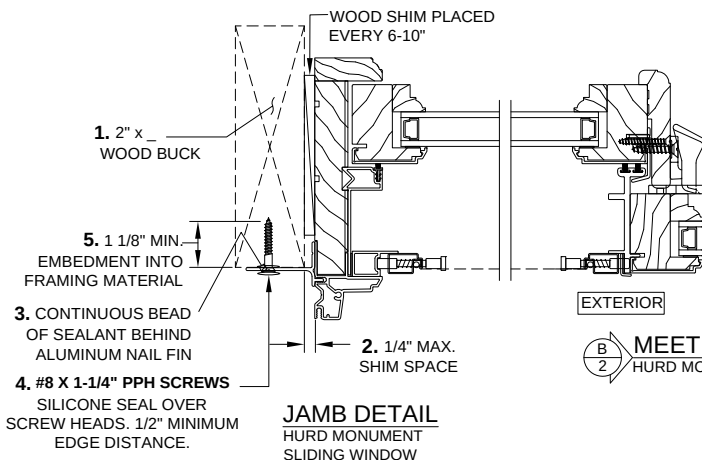
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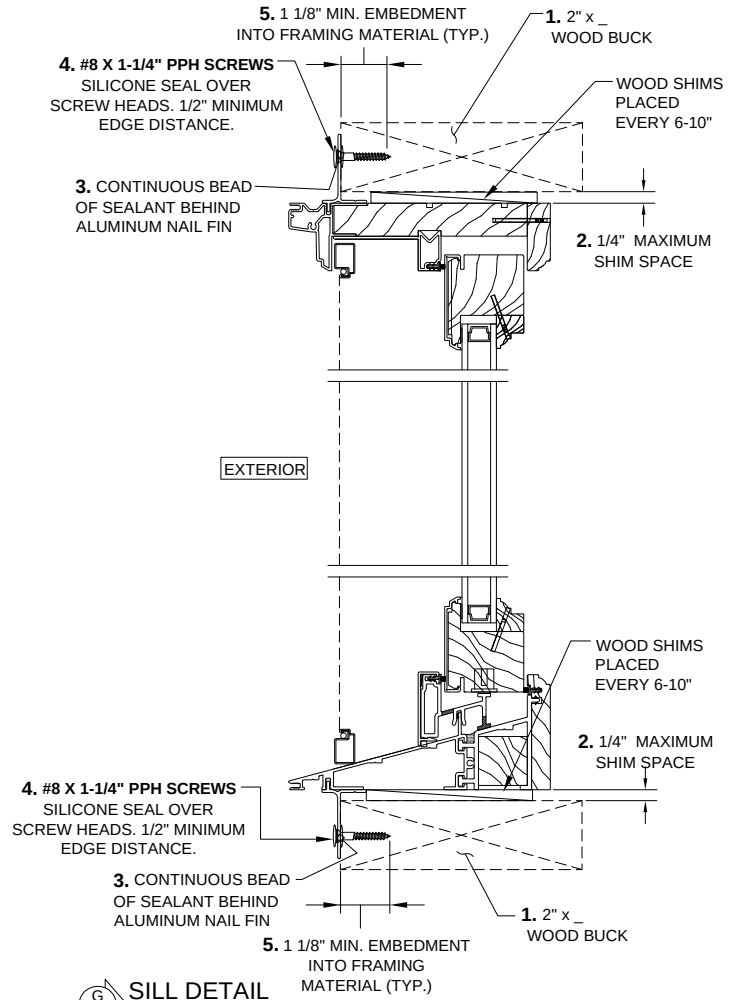
D 2 HEAD DETAIL
HURD MONUMENT CLAD SLIDING WINDOW,
MEETING RAIL



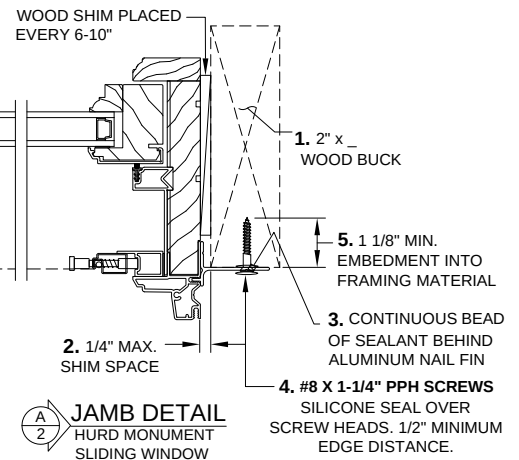
F 2 SILL DETAIL
HURD MONUMENT CLAD
SLIDING WINDOW,
MEETING RAIL



E 2 HEAD DETAIL
HURD MONUMENT CLAD SLIDING WINDOW,
STATIONARY PANEL



G 2 SILL DETAIL
HURD MONUMENT CLAD
SLIDING WINDOW,
STATIONARY PANEL



B 2 MEETING RAILS DETAIL
HURD MONUMENT SLIDING WINDOW



A 2 JAMB DETAIL
HURD MONUMENT
SLIDING WINDOW

